

**Work Order ID 113732**

February-24-14 10:02:24 AM

**\*113732\***

Page 1

**Item ID:** D3535-35

**Revision ID:**

**Item Name:** Stainless Steel Wearplate Aft

**Start Date:** 2/24/14    **Start Qty:** 8.00

**\*8\***

**Required Date:** 2/24/14    **Req'd Qty:** 8.00

**\*8\***

**Reference:**

**Approvals:** **Process Plan:** MLJ

**Date:** 14-02-25

**QC:** \_\_\_\_\_

**Date:** \_\_\_\_\_

**Tooling:** \_\_\_\_\_

**SPC (Y/N):** \_\_\_\_\_

**Cust Item ID:**

**Customer:**

**Setup Start** \*NS1\*

**Stop** \*NS2\*

**Sequence ID/  
Work Center ID**

**Operation  
Description**

**Set Up/  
Run Hours**

**Tool ID**

**Tool #**

**Plan  
Code**

**Accept  
Qty**

**Reject  
Qty**

**Reject  
Number**

**Insp.  
Stamp**

**Draw Nbr**

**Revision Nbr**

D3535

Rev B

100

**\*100\***

Waterjet

FLOW CNC Waterjet

**Memo**

1-Cut as per Dwg D3535    Dwg Rev: B    Prog Rev: B    2-  
Deburr if necessary

0.00

10    1    14-3-14

110

QC2- Inspect parts off machine FAI/FAIB

0.00

10    12    14-3-14

**\*110\***

QC

Quality Control

0.00

120

QC8- Inspect parts - second check

0.00

DAS  
1S  
9-89

14-03-14

**\*120\***

QC

Quality Control

0.00

DQA: \_\_\_\_\_

Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_

Date: \_\_\_\_\_

Work Order update only 

<p>Work Order: _____</p> <p>Part No. _____</p> <p>NCR No. _____</p>	<b>DISPOSITION</b> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

Landing Gear	General		
Bending	Bend		Outside Dimensions
Centre Not Concentric	BOM/Route		Pressure/Forced
Cracks	Broken/Damage/Defect		Set-up
Crimp/Kink/Ripple/Wave	Burrs		Temperature/Cure
Cuffs	Contamination		Weld
Crushing	Countersink		Wrong Stock Pulled
Heat Treat	Cut Too Short		Other
Inspection Strip in Tube	Drawing		
Marks/Chatter	Drill Holes		
Turning Sequence	Finish		
Wave/Twist in Tube	Fit/Function		
	Folio/Program		
	Grain		
	Hardware		
	Inspection Incomplete/Unqualified		
	Instructions Incomplete/Unclear		
	Misaligned/off center		
	Mislabeled		
	Misread		
	Off-set		
	Out of Calibration		
	Out of Sequence		

**Work Order ID 113732**

February-24-14 10:02:24 AM

**\*113732\***

Page 2

**Item ID:** D3535-35**Revision ID:****Item Name:** Stainless Steel Wearplate Aft**Start Date:** 2/24/14      **Start Qty:** 8.00**\*8\*****Required Date:** 2/24/14      **Req'd Qty:** 8.00**\*8\*****Reference:****Approvals:****Process Plan:** \_\_\_\_\_**Date:** \_\_\_\_\_**Tooling:** \_\_\_\_\_**Date:** \_\_\_\_\_**Run****Start****\*NS1\*****Stop****\*NS2\*****QC:** \_\_\_\_\_**Date:** \_\_\_\_\_**SPC (Y/N):** \_\_\_\_\_**Date:** \_\_\_\_\_**Run****Start****\*NR1\*****Stop****\*NR2\*****Sequence ID/  
Work Center ID****Operation  
Description****Set Up/  
Run Hours****Tool ID****Tool #****Plan  
Code****Accept  
Qty****Reject  
Qty****Reject  
Number****Insp.  
Stamp**

130

**\*130\***

Brake NC

NC BRAKE

0.00

14/03/24

Brake NC

Memo

0.00

140

**\*140\***

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

150

**\*150\***

Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

M12508

Memo

0.00

START TIME:

135

OVEN TEMPERATURE:

205

FINISH TIME:

DAS 34 9.89

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA Closed: Date:



## WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only 

<p>Work Order: _____</p> <p>Part No. _____</p> <p>NCR No. _____</p>	<b>DISPOSITION</b> <input type="checkbox"/> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved	<b>AGAINST DEPARTMENT/PROCESS</b> <input type="checkbox"/> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other
---	--	---

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

Landing Gear	General			
<input type="checkbox"/> Bending	<input type="checkbox"/> Bend	<input type="checkbox"/> Folio/Program	<input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Pressure/Forced
<input type="checkbox"/> Centre Not Concentric	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Grain	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Set-up
<input type="checkbox"/> Cracks	<input type="checkbox"/> Broken/Damage/Defect	<input type="checkbox"/> Hardware	<input type="checkbox"/> Part Incorrect	<input type="checkbox"/> Temperature/Cure
<input type="checkbox"/> Crimp/Kink/Ripple/Wave	<input type="checkbox"/> Burrs	<input type="checkbox"/> Inspection Incomplete/Unqualified	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Weld
<input type="checkbox"/> Cuffs	<input type="checkbox"/> Contamination	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Moved	<input type="checkbox"/> Wrong Stock Pulled
<input type="checkbox"/> Crushing	<input type="checkbox"/> Countersink	<input type="checkbox"/> Misaligned/off center	<input type="checkbox"/> Positioned Wrong	<input type="checkbox"/> Other
<input type="checkbox"/> Heat Treat	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Power Loss/Surge	
<input type="checkbox"/> Inspection Strip in Tube	<input type="checkbox"/> Drawing	<input type="checkbox"/> Misread		
<input type="checkbox"/> Marks/Chatter	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Off-set		
<input type="checkbox"/> Turning Sequence	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Calibration		
<input type="checkbox"/> Wave/Twist in Tube	<input type="checkbox"/> Fit/Function	<input type="checkbox"/> Out of Sequence		

**Work Order ID 113732**

February-24-14 10:02:24 AM

**\*113732\***

Page 3

Item ID: D3535-35

Revision ID:

Item Name: Stainless Steel Wearplate Aft

Start Date: 2/24/14 Start Qty: 8.00

**\*8\***

Required Date: 2/24/14 Req'd Qty: 8.00

**\*8\***

Reference:

Approvals:

Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run

Start

**\*NS1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

**\*NS2\***Sequence ID/  
Work Center IDOperation  
Description

160

**\*160\***

QC

Quality Control

QC3- Inspect Part Finish

Memo

Set Up/  
Run Hours

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

X10 d ll 1403126

170

**\*170\***

Packaging

Packaging

Identify as per dwg & Stock Location: FP-002 0.00

Memo

0.00

X10 d ll 1403126

180

**\*180\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MLJ 14-03-26

MLJ 14-03-26

DQA:

Date:

## WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed:

Date:

Work Order update only 

Work Order: \_\_\_\_\_  
 Part No. \_\_\_\_\_  
 NCR No. \_\_\_\_\_

## DISPOSITION

Rework  
Scrap  
Use-as-is  
Suspected Unapproved

Skid-tube  
Machining  
Thermoforming  
Large Fab

## AGAINST DEPARTMENT/PROCESS

Crosstube  
Small Fab  
Finishing  
Composite

Water Jet  
Prod. Eng. Coor.  
Rec/Store/Packaging  
Supplier

Engineering  
Quality  
Other

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

## FAULT CATEGORY

Landing Gear	Bending	Bend	Folio/Program	Outside Dimensions	Pressure/Forced
	Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance	Set-up
	Cracks	Broken/Damage/Defect	Hardware	Part Incorrect	Temperature/Cure
	Crimp/Kink/Ripple/Wave	Burrs	Inspection Incomplete/Unqualified	Part Lost/Missing	Weld
	Cuffs	Contamination	Instructions Incomplete/Unclear	Part Moved	Wrong Stock Pulled
	Crushing	Countersink	Misaligned/off center	Positioned Wrong	
	Heat Treat	Cut Too Short	Mislabeled	Power Loss/Surge	Other
	Inspection Strip in Tube	Drawing	Misread		
	Marks/Chatter	Drill Holes	Off-set		
	Turning Sequence	Finish	Out of Calibration		
	Wave/Twist in Tube	Fit/Function	Out of Sequence		

**Picklist Print**

Page 1

February-24-14 10:02:24 AM

Work Order ID: 113732

**\*113732\***

Parent Item: D3535-35

**\*D3535-35\***

Parent Item Name: Stainless Steel Wearplate Aft

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 8.00

Required Qty: 8.00

**Comments:** IPP Rev:A New Issue 07-02-15 JLM  
 IPP Rev:B As per Rev B 07-08-31 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S20GA		Purchased	No			100	sf	61.2619	0.8022	6.755369		**	

**\*M304S20GA\***

304/316 .040 Sheet

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT020	61.2618948	
m126852	0.91	
m127454	60.3518948	
m128315	5.16 + 2.25 = 7.41	
m128435	5.16	

DQA:

Date:



QA Closed:

Date:

## WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only 

Work Order: _____			<b>DISPOSITION</b>			<b>AGAINST DEPARTMENT/PROCESS</b>					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering Quality Other				
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>					
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>					
			Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Design											
Doc/Data											
Equip/Tooling											
Handling/Pre											
Material											
Operator											
Offset/Setup											
Process											
Supplier											
Training											
Transport											
Unapproved											
<b>FAULT CATEGORY</b>											
Landing Gear	General										
	Bending <input type="checkbox"/>	Bend <input type="checkbox"/>	Folio/Program <input type="checkbox"/>				Outside Dimensions <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>			
	Centre Not Concentric <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Grain <input type="checkbox"/>				Over/Under tolerance <input type="checkbox"/>	Set-up <input type="checkbox"/>			
	Cracks <input type="checkbox"/>	Broken/Damage/Defect <input type="checkbox"/>	Hardware <input type="checkbox"/>				Part Incorrect <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>			
	Crimp/Kink/Ripple/Wave <input type="checkbox"/>	Burrs <input type="checkbox"/>	Inspection Incomplete/Unqualified <input type="checkbox"/>				Part Lost/Missing <input type="checkbox"/>	Weld <input type="checkbox"/>			
	Cuffs <input type="checkbox"/>	Contamination <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>				Part Moved <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>			
	Crushing <input type="checkbox"/>	Countersink <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>				Positioned Wrong <input type="checkbox"/>				
	Heat Treat <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>	Mislabeled <input type="checkbox"/>				Power Loss/Surge <input type="checkbox"/>	Other <input type="checkbox"/>			
	Inspection Strip in Tube <input type="checkbox"/>	Drawing <input type="checkbox"/>	Misread <input type="checkbox"/>								
	Marks/Chatter <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Off-set <input type="checkbox"/>								
	Turning Sequence <input type="checkbox"/>	Finish <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>								
	Wave/Twist in Tube <input type="checkbox"/>	Fit/Function <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>								

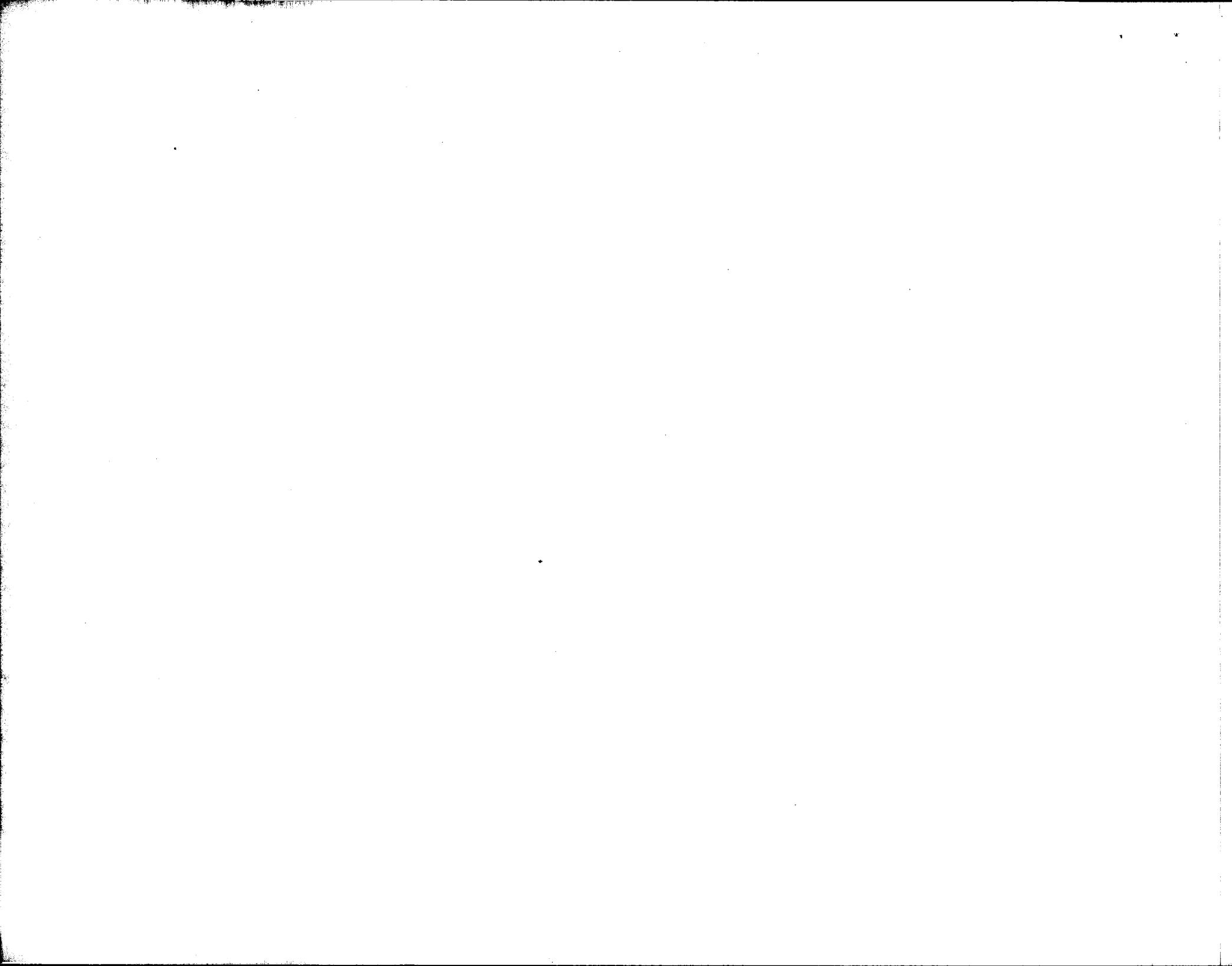
DART AEROSPACE LTD	Work Order:	113732
Description: Wearshoe	Part Number:	D3535-35
Inspection Dwg: D3535	Rev: B	Page 1 of 1

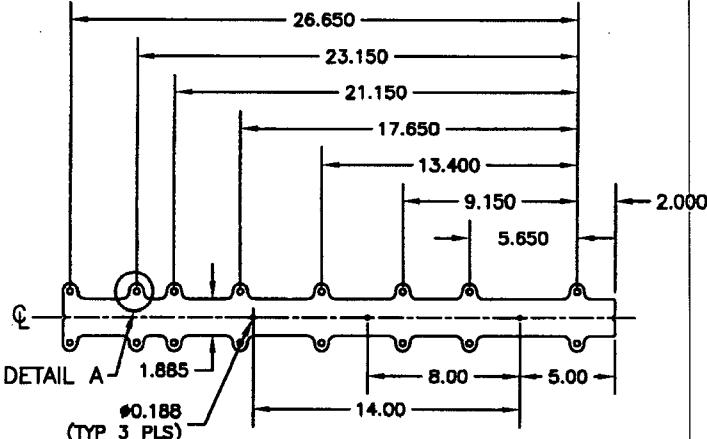
# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article Prototype

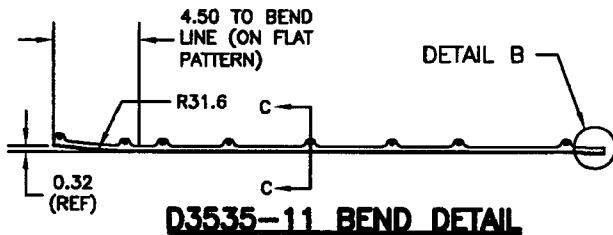
Measured by:	<u>A</u>	Audited by:	<u>DAS</u> <u>DAS</u>	Prototype Approval:	N/A
Date:	14-3-14	Date:	16 9-89 14(03)/14	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	07.05.10	New Issue	KJ/JLM <i>[Signature]</i>	<i>E</i>





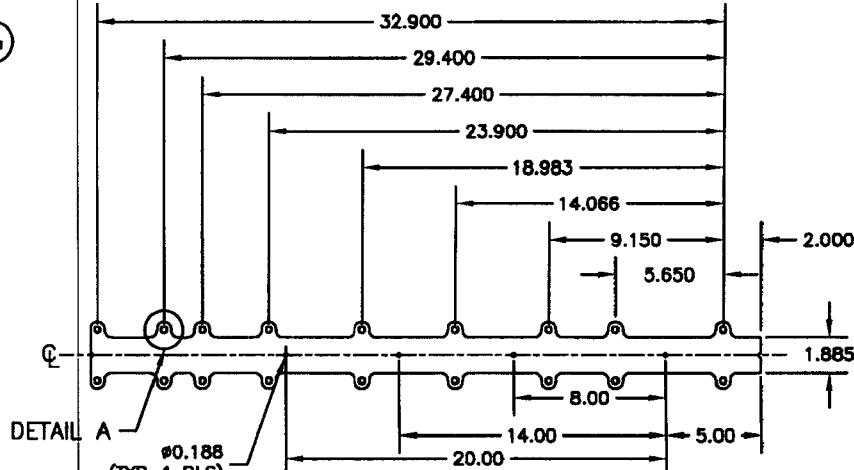
**D3535-11F FLAT PATTERN**



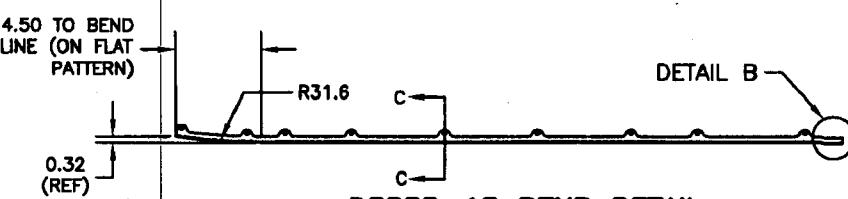
**D3535-11 BEND DETAIL**

**NOTES**

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK) (REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT  $\frac{1}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION



**D3535-13F FLAT PATTERN**



**D3535-13 BEND DETAIL**

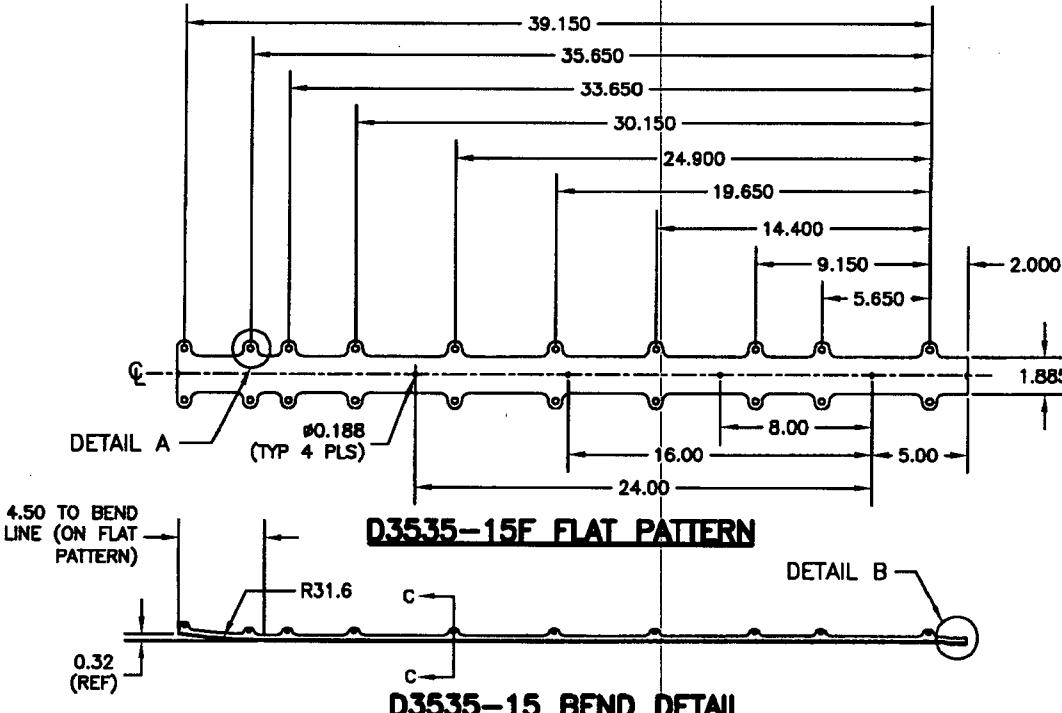
RELEASED

07.04.24

113732 MLJ  
14-02-25

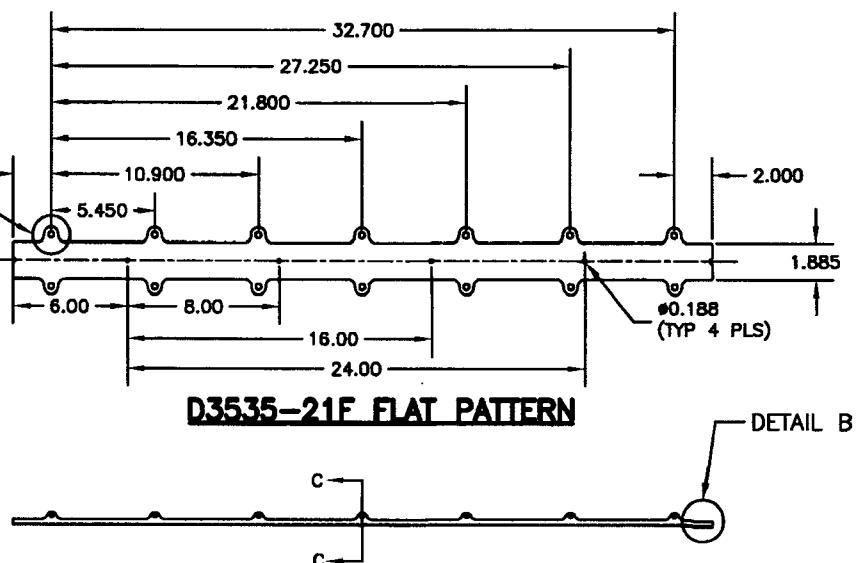
DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
<b>C8</b>	<b>PH</b>	PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO.
07.04.17		D3535
A	06.10.25	WEARSHOE
B	07.04.17	MOVE TAB OUTBOARD, ADD AMS SPEC

REV. B  
SHEET 1 OF 7  
SCALE 1:10



**NOTES**

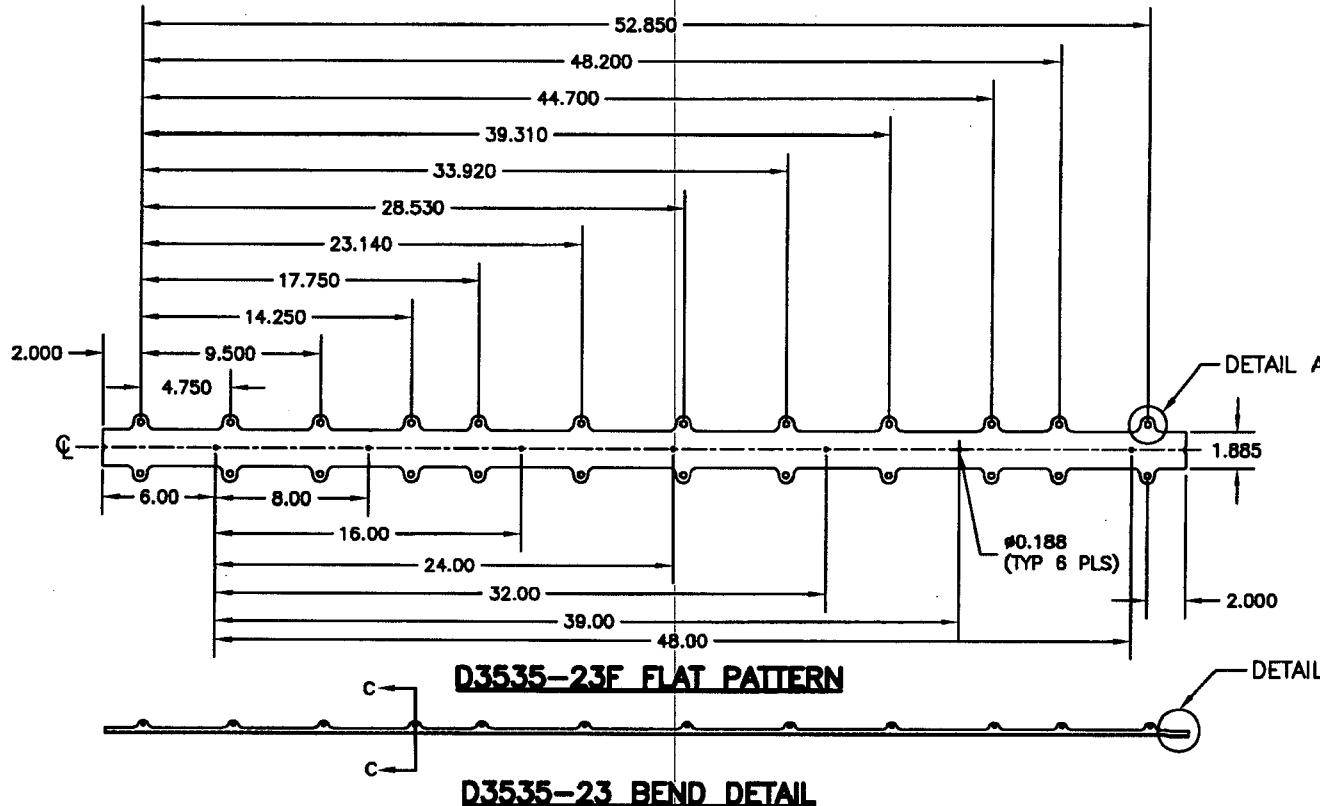
- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524,  
20 GAUGE (0.038 THICK)  
(REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER  
QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT  $\frac{C}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT  
PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION



DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
C8	PH	
CHECKED	APPROVED	DRAWING NO.
7/04/17	7/04/17	D3535
DATE		WEARSHOE
07.04.17		
SCALE		REV. B
1:10		SHEET 2 OF 7

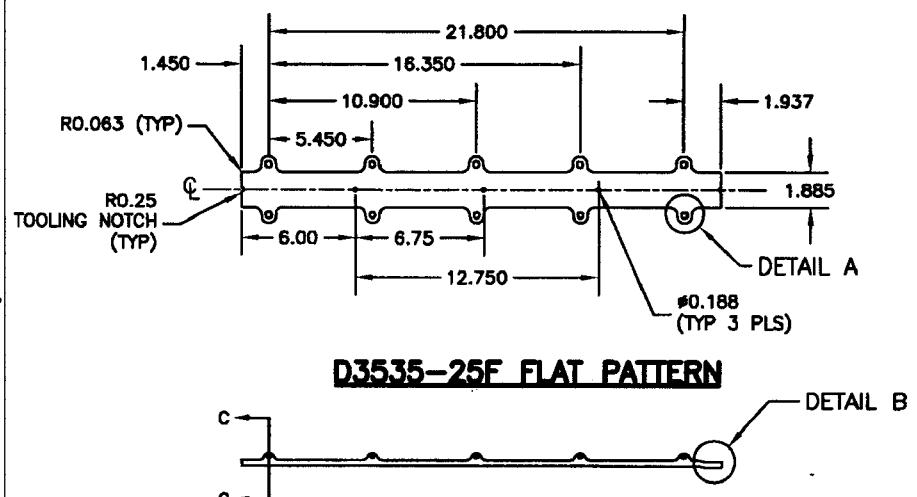
RELEASED  
07.04.24

**DART**



**NOTES**

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK)  
(REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION



DESIGN C8	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D-3535
DATE 07.04.17		TITLE WEARSHOE

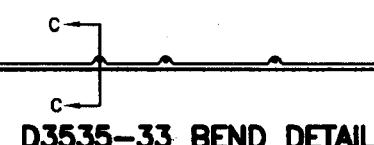
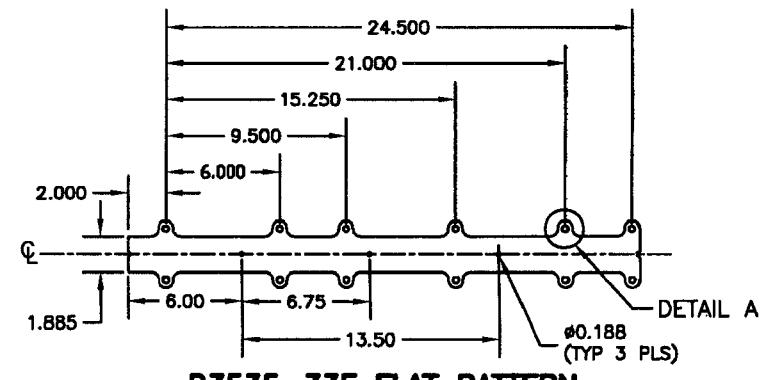
REV. B  
SHEET 3 OF 7  
SCALE  
1:10

**DART**

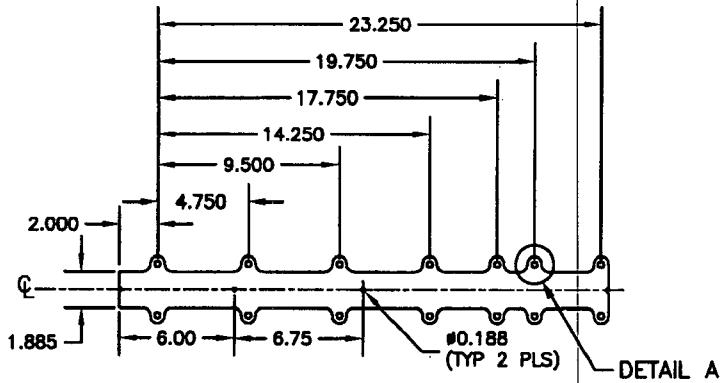
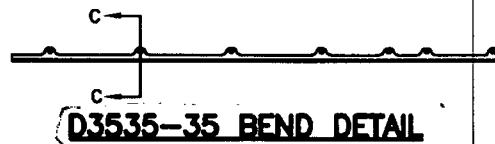


**DART**

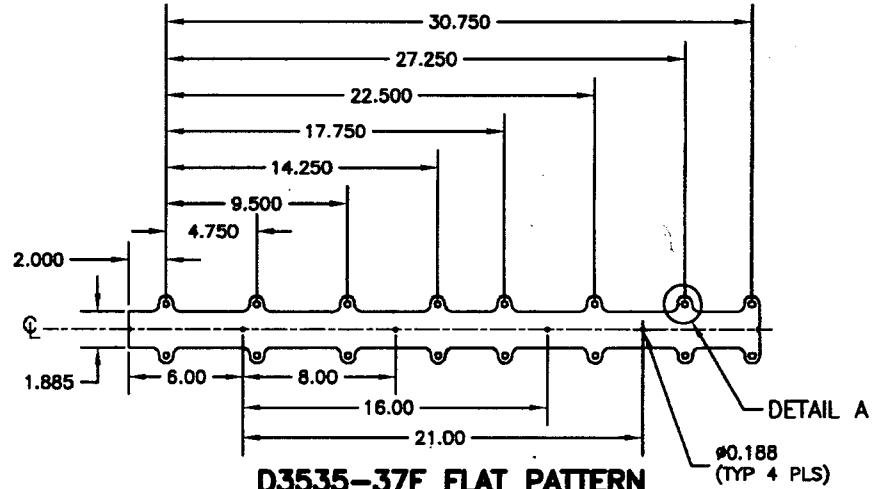
DESIGN <b>CB</b>	DRAWN BY <b>MH</b>	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA
CHECKED <b>MF</b>	APPROVED <b>MF</b>	DRAWING NO. <b>D3535</b>
DATE <b>07.04.17</b>	TITLE <b>WEARSHOE</b>	REV. B SHEET 4 OF 7 SCALE <b>1:10</b>

RELEASED  
07.04.24**NOTES**

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK) (REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT  $\text{\AA}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION

**D3535-35F FLAT PATTERN****D3535-35 BEND DETAIL****NOTES**

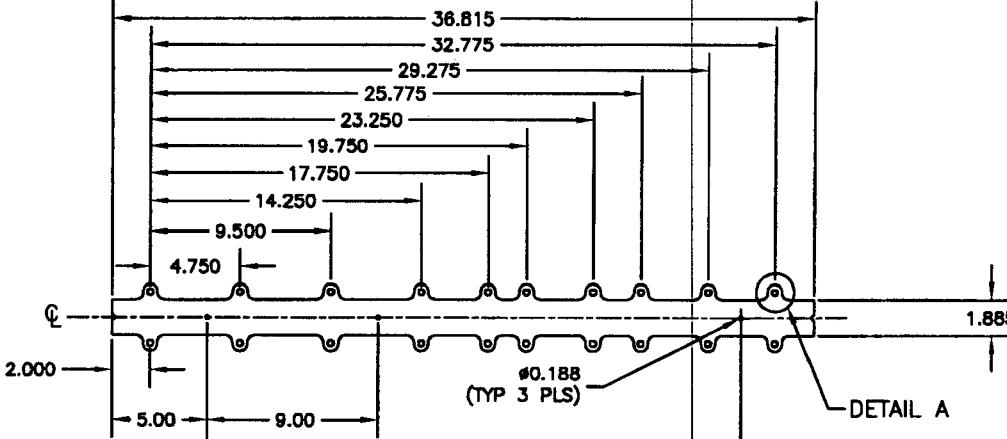
- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK) (REF DART SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
- 3) PART IS SYMMETRICAL ABOUT  $\frac{C}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES TO 0.010 MAX
- 7) IDENTIFY WITH DART P/N USING WHITE FINE POINT PAINT MARKER
- 8) SEE PAGE 7 FOR DETAILS AND SECTION

**D3535-37F FLAT PATTERN****D3535-37 BEND DETAIL**

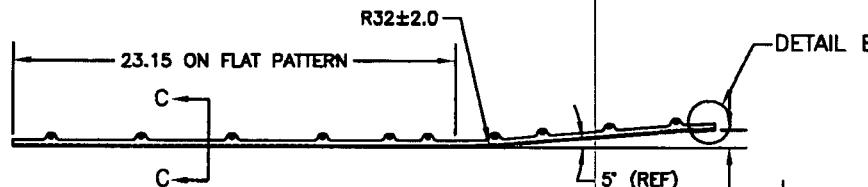
DESIGN <b>C.B</b>	DRAWN BY <b>PW</b>	DART AEROSPACE USA, PORT HADLOCK, WA
CHECKED <b>H</b>	APPROVED <b>H</b>	DRAWING NO. <b>D3535</b>
DATE <b>07.04.17</b>	DATE <b>07.04.17</b>	TITLE <b>WEARSHOE</b>
		SHEET 5 OF 7
		SCALE 1:10
		REV. B

RELEASED  
07.04.24  
*[Signature]*

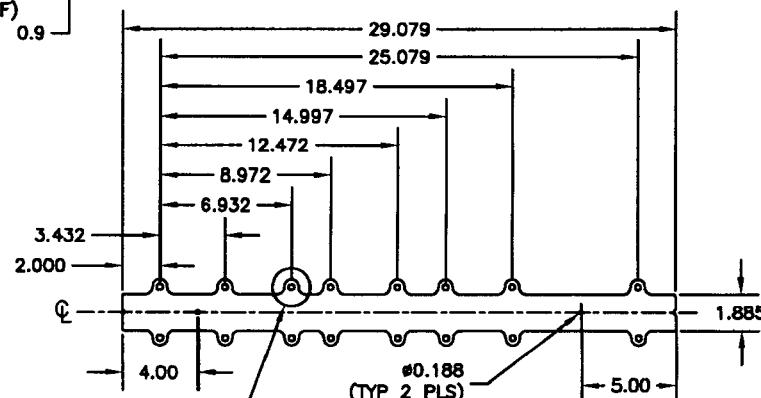
**DART**



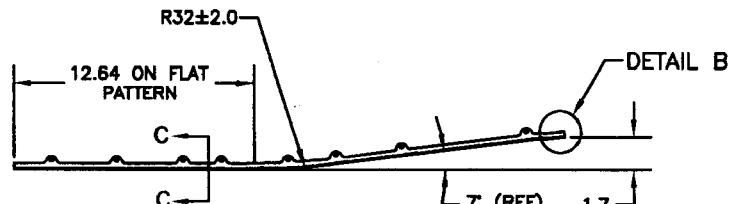
**D3535-39F FLAT PATTERN**



**D3535-39 BEND DETAIL**



**D3535-41F FLAT PATTERN**



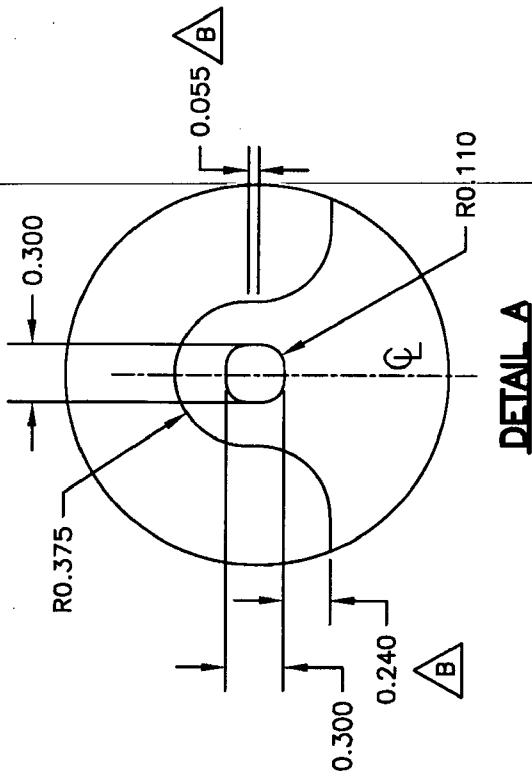
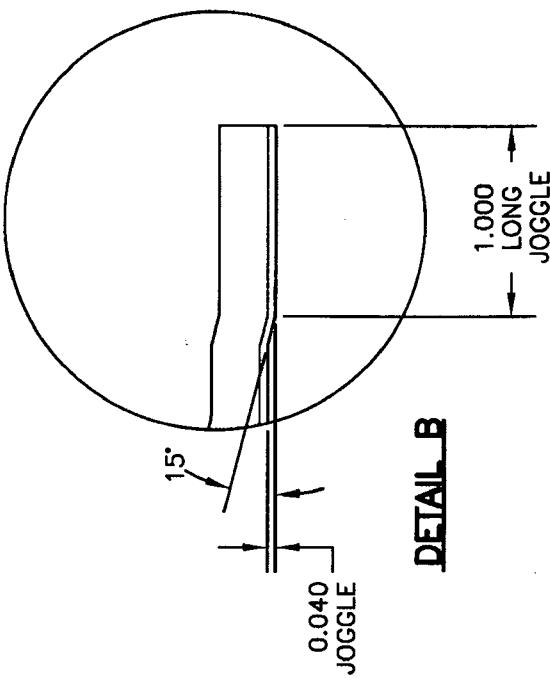
**D3535-41 BEND DETAIL**

**DART**

DESIGN <b>C8</b>	DRAWN BY <b>PH</b>	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED <b>/</b>	APPROVED <b>/</b>	DRAWING NO. D3535
DATE 07.04.17	TITLE WEARSHOE	REV. B SHEET 6 OF 7 SCALE 1:10

**DART**

DESIGN <b>CB</b>	DRAWN BY <b>PH</b>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3535</b>	REV. B SHEET 7 OF 7
DATE <b>07.04.17</b>		TITLE <b>WEARSHOE</b>	SCALE 1:1

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